



MASTERDRILL[®] 8xD

High Performance Carbide Drills

8xD Maksymalna głębokość wiercenia						MASTERDRILL	
<div style="display: flex; align-items: center;"> <div style="border: 1px solid black; padding: 2px; margin-right: 10px;">VHM</div> <div style="border: 1px solid black; padding: 2px; margin-right: 10px; background-color: #e67e22; color: white;">S1</div> <div style="border: 1px solid black; padding: 2px; margin-right: 10px;">DIN 6537</div> </div>							
Rodzaj materiału obrabianego						<div style="display: flex; gap: 5px;"> P M K N S H </div>	
Wewnętrzne chłodzenie						IK	
Rodzaj materiału						VHM	
Powłoka						S1	
Ø d ₁	M MF	M "WGN"	l ₁	l ₂	Ø d ₂ h6	Norma	DIN-6537
						Tol.	m7
						INDEX	W9-624M63
3,00			72	34	6,0	0300	o
3,10			72	34	6,0	0310	o
3,20			72	34	6,0	0320	o
3,30	M4		72	34	6,0	0330	o
3,40			72	34	6,0	0340	o
3,50	M4x0,5		72	34	6,0	0350	o
3,60			72	34	6,0	0360	o
3,70	M4,5	M4	72	34	6,0	0370	o
3,80	M4x0,5		81	43	6,0	0380	o
3,90			81	43	6,0	0390	o
4,00			81	43	6,0	0400	o
4,10			81	43	6,0	0410	o
4,20	M5	M4,5	81	43	6,0	0420	o
4,30			81	43	6,0	0430	o
4,40			81	43	6,0	0440	o
4,50	M5x0,5		81	43	6,0	0450	o
4,60	M5,5		81	43	6,0	0460	o
4,70			81	43	6,0	0470	o
4,80	M5x0,5		95	57	6,0	0480	o
4,90			95	57	6,0	0490	o
5,00	M6		95	57	6,0	0500	o
5,10		M5,5	95	57	6,0	0510	o
5,20	M6x0,75		95	57	6,0	0520	o
5,30			95	57	6,0	0530	o
5,40			95	57	6,0	0540	o
5,50			95	57	6,0	0550	o
5,60		M6	95	57	6,0	0560	o
5,70	M6x0,75		95	57	6,0	0570	o
5,80	M6x0,5		95	57	6,0	0580	o
5,90			95	57	6,0	0590	o
6,00	M7		95	57	6,0	0600	o
6,10			114	76	8,0	0610	o
6,20	M7x0,75		114	76	8,0	0620	o
6,30			114	76	8,0	0630	o
6,40			114	76	8,0	0640	o
6,50			114	76	8,0	0650	o
6,60		M7	114	76	8,0	0660	o
6,70	M7x0,75		114	76	8,0	0670	o
6,80	M8		114	76	8,0	0680	o
6,90			114	76	8,0	0690	o
7,00	M8x1		114	76	8,0	0700	o
7,10			114	76	8,0	0710	o
7,20	M8x0,75		114	76	8,0	0720	o
7,30			114	76	8,0	0730	o
7,40			114	76	8,0	0740	o
7,50			114	76	8,0	0750	o

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Rodzaj materiału obrabianego						<div style="display: flex; gap: 5px;"> <div style="border: 1px solid black; padding: 2px;">P</div> <div style="border: 1px solid black; padding: 2px;">M</div> <div style="border: 1px solid black; padding: 2px;">K</div> <div style="border: 1px solid black; padding: 2px;">N</div> <div style="border: 1px solid black; padding: 2px;">S</div> <div style="border: 1px solid black; padding: 2px;">H</div> </div>				
Wewnętrzne chłodzenie						IK				
Rodzaj materiału						VHM				
Powłoka						S1				
Ø d ₁	M MF	M "WGN"	l ₁	l ₂	Ø d ₂ h6	Norma	DIN-6537			
						Tol.	m7			
						INDEX	W9-624M63			
7,60	M8x1		114	76	8,0	0760	o			
7,70	M8x0,75		114	76	8,0	0770	o			
7,80	M9		114	76	8,0	0780	o			
7,90			114	76	8,0	0790	o			
8,00	M9x1		114	76	8,0	0800	o			
8,10			142	95	10,0	0810	o			
8,20	M9x0,75		142	95	10,0	0820	o			
8,30			142	95	10,0	0830	o			
8,40			142	95	10,0	0840	o			
8,50	M10		142	95	10,0	0850	o			
8,60		M9x1	142	95	10,0	0860	o			
8,70		M9x0,75	142	95	10,0	0870	o			
8,80	M10x1,25		142	95	10,0	0880	o			
8,90			142	95	10,0	0890	o			
9,00	M10x1		142	95	10,0	0900	o			
9,10			142	95	10,0	0910	o			
9,20	M10x0,75		142	95	10,0	0920	o			
9,30			142	95	10,0	0930	o			
9,40			142	95	10,0	0940	o			
9,50	M11		142	95	10,0	0950	o			
9,60		M10x1	142	95	10,0	0960	o			
9,70		M10x0,75	142	95	10,0	0970	o			
9,80			142	95	10,0	0980	o			
9,90			142	95	10,0	0990	o			
10,00	M11x1		142	95	10,0	1000	o			
10,10			162	114	12,0	1010	o			
10,20	M12		162	114	12,0	1020	o			
10,30			162	114	12,0	1030	o			
10,40			162	114	12,0	1040	o			
10,50	M12x1,5		162	114	12,0	1050	o			
10,60		M11x1	162	114	12,0	1060	o			
10,70			162	114	12,0	1070	o			
10,80	M12x1,25		162	114	12,0	1080	o			
10,90			162	114	12,0	1090	o			
11,00	M12x1		162	114	12,0	1100	o			
11,10			162	114	12,0	1110	o			
11,20			162	114	12,0	1120	o			
11,30			162	114	12,0	1130	o			
11,40			162	114	12,0	1140	o			
11,50			162	114	12,0	1150	o			
11,60		M12x1	162	114	12,0	1160	o			
11,70			162	114	12,0	1170	o			
11,80			162	114	12,0	1180	o			
11,90			162	114	12,0	1190	o			
12,00	M14		162	114	12,0	1200	o			
12,30			178	133	14,0	1230	o			

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P	M	K														
N	S	H														
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Ø d ₁	M MF	M "WGN"	l ₁	l ₂	Ø d ₂ h6	Norma	DIN-6537									
						Tol.	m7									
						INDEX	W9-624M63									
12,50	M14x1,5		178	133	14,0	1250	o									
12,80			178	133	14,0	1280	o									
13,00	M14x1		178	133	14,0	1300	o									
13,50			178	133	14,0	1350	o									
13,80			178	133	14,0	1380	o									
14,00	M16, M15x1		178	133	14,0	1400	o									
14,50	M16x1,5		203	152	16,0	1450	o									
14,80			203	152	16,0	1480	o									
15,00	M16x1		203	152	16,0	1500	o									
15,50	M18		203	152	16,0	1550	o									
15,80			203	152	16,0	1580	o									
16,00	M18x2		203	152	16,0	1600	o									
16,50	M18x1,5		222	171	18,0	1650	o									
16,80			222	171	18,0	1680	o									
17,00	M18x1		222	171	18,0	1700	o									
17,50	M20		222	171	18,0	1750	o									
17,80			222	171	18,0	1780	o									
18,00	M20x2		222	171	18,0	1800	o									
18,50	M20x1,5		243	190	20,0	1850	o									
19,00	M20x1		243	190	20,0	1900	o									
19,50	M22		243	190	20,0	1950	o									
19,80			243	190	20,0	1980	o									
20,00	M22x2		243	190	20,0	2000	o									